ENVIRONMENTAL MONITORING REPORT

Project	REDI IRON ORE MINE
Location	Redi Village Vengurla Taluka, Sindudurg Dist Maharashtra
Client	MINERALS AND METALS
Office Address	P. O. Redi, Tal Vengurla, Sindhudurga 416517, Maharashtra (India
Monitoring Month	July -2025

ENVIRONMENTAL LABORATORY

(Unit of Mineral Engineering Services LLP)

(Accredited by NABL & MOEF&CC Under E(P) Act 1986)

#948, 2nd Cross, Kammanahalli Main Road,

St Thomas Town Post,

Bangalore- 560 084, Karnataka

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ENVIRONMENTAL LABORATORY

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TEST REPORT

Table No. 1

AMBIENT AIR QUALITY

Name of the Client : M/s. Minerals and Metals
Name of the Project : Redi Iron Ore Mine
Sample Collected by : Environmental Laboratory (Unit of Mineral Engineering Services LLP)
Particulars of sample collected : A1 - Core zone Within ML Area
Duration : 24 Hrs
Issue Date : 05.08.2025
Reference IS 5182 & Lab SOP

Date of Sampling	Report No	Sulphur Dioxide (SO_2), µg/m³	Nitrogen Dioxide (NO_2), µg/m³	PM_{10}, (µg/m³)	$PM_{2.5}$, (µg/m³)	Ammonia (NH_3), µg/m³	Benzene (C_6H_6), µg/m³
11.07.2025	N031025072	5	10	35	19	<20	<1
12.07.2025	N005325073	7	11	42	22	<20	<1
14.07.2025	N011725073	6	9	48	25	<20	<1
15.07.2025	N017425073	10	12	32	17	<20	<1
25.07.2025	N028125074	9	10	40	22	<20	<1
26.07.2025	N003025075	5	9	45	24	<20	<1
28.07.2025	N008725075	4	9	33	16	<20	<1
29.07.2025	N014625075	6	9	49	24	<20	<1
Limits for Industrial , Residential, Rural and other Areas		80 24 Hrs	80 24 Hrs	100 24 Hrs	60 24 Hrs	400 24 Hrs	5 Annual

Date of Sampling	Report No	Lead (Pb), µg/m³	Nickel (Ni), ng/m³	Arsenic (As), ng/m³	Benzo(a) Pyrene (BaP), ng/m³	Carbon Monoxide* (CO), mg/m³	Ozone* (O_3), µg/m³
11.07.2025	N031025072	0.11	<0.1	<0.5	<0.5	0.23	20
12.07.2025	N005325073	0.10	<0.1	<0.5	<0.5	0.20	<20
14.07.2025	N011725073	0.15	<0.1	<0.5	<0.5	0.25	23
15.07.2025	N017425073	0.18	<0.1	<0.5	<0.5	0.31	25
25.07.2025	N028125074	0.13	<0.1	<0.5	<0.5	0.22	20
26.07.2025	N003025075	0.15	<0.1	<0.5	<0.5	0.24	23
28.07.2025	N008725075	0.11	<0.1	<0.5	<0.5	0.20	21
29.07.2025	N014625075	0.19	<0.1	<0.5	<0.5	0.23	24
Limits for Industrial , Residential, Rural and other Areas		1.0 24 Hrs	20 Annual	6 Annual	1 Annual	4 1 Hr	180 1 Hr

Note : * Parameters monitored for period of 1 hr

ARSHIYA KOUSAR
By TM - Chemical
Govt. Analyst / Authorised Signatory

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TEST REPORT

Table No. 2

AMBIENT AIR QUALITY

Name of the Client	: M/s. Minerals and Metals
Name of the Project	: Redi Iron Ore Mine
Sample Collected by	: Environmental Laboratory (Unit of Mineral Engineering Services LLP)
Particulars of sample collected	: A2 - Redi village (Within 200m from the ML Area)
Duration	: 24 Hrs
Issue Date	: 05.08.2025
Reference	*IS 5182 & Lab SOP*

Date of Sampling	Report No	Sulphur Dioxide (SO_2), µg/m^3	Nitrogen Dioxide (NO_2), µg/m^3	PM_{10}, (µg/m^3)	$PM_{2.5}$, (µg/m^3)	Ammonia (NH_3), µg/m^3	Benzene (C_6H_6), µg/m^3
11.07.2025	N030425072	9	10	52	27	<20	<1
12.07.2025	N004725073	8	13	48	24	<20	<1
14.07.2025	N011125073	5	11	34	17	<20	<1
15.07.2025	N016825073	6	10	38	21	<20	<1
25.07.2025	N027525074	8	12	36	19	<20	<1
26.07.2025	N002425075	5	13	32	17	<20	<1
28.07.2025	N008125075	9	14	40	21	<20	<1
29.07.2025	N014025075	7	10	42	22	<20	<1
Limits for Industrial , Residential, Rural and other Areas		80 24 Hrs	80 24 Hrs	100 24 Hrs	60 24 Hrs	400 24 Hrs	5 Annual

Date of Sampling	Report No	Lead (Pb), µg/m^3	Nickel (Ni), ng/m^3	Arsenic (As), ng/m^3	Benzo(a) Pyrene (BaP), ng/m^3	Carbon Monoxide* (CO), mg/m^3	Ozone* (O_3), µg/m^3
11.07.2025	N030425072	0.12	<0.1	<0.5	<0.5	0.31	23
12.07.2025	N004725073	0.11	<0.1	<0.5	<0.5	0.25	21
14.07.2025	N011125073	0.18	<0.1	<0.5	<0.5	0.27	20
15.07.2025	N016825073	0.12	<0.1	<0.5	<0.5	0.29	25
25.07.2025	N027525074	0.14	<0.1	<0.5	<0.5	0.22	27
26.07.2025	N002425075	0.21	<0.1	<0.5	<0.5	0.27	22
28.07.2025	N008125075	0.11	<0.1	<0.5	<0.5	0.23	21
29.07.2025	N014025075	0.15	<0.1	<0.5	<0.5	0.21	20
Limits for Industrial , Residential, Rural and other Areas		1.0 24 Hrs	20 Annual	6 Annual	1 Annual	4 1 Hr	180 1 Hr

Note : * Parameters monitored for period of 1 hr

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TEST REPORT

Table No.3

AMBIENT AIR QUALITY

Name of the Client	: M/s. Minerals and Metals
Name of the Project	: Redi Iron Ore Mine
Sample Collected by	: Environmental Laboratory (Unit of Mineral Engineering Services LLP)
Particulars of sample collected	: A3 - Gaontala village
Duration	: 24 Hrs
Issue Date	: 05.08.2025
Reference	*IS 5182 & Lab SOP*

Date of Sampling	Report No	Sulphur Dioxide (SO_2), µg/m^3	Nitrogen Dioxide (NO_2), µg/m^3	PM_{10}, (µg/m^3)	$PM_{2.5}$, (µg/m^3)	Ammonia (NH_3), µg/m^3	Benzene (C_6H_6), µg/m^3
11.07.2025	N030625072	6	11	37	16	<20	<1
12.07.2025	N004925073	6	9	52	25	<20	<1
14.07.2025	N011325073	8	9	38	18	<20	<1
15.07.2025	N017025073	10	12	40	20	<20	<1
25.07.2025	N027725074	6	9	29	16	<20	<1
26.07.2025	N002625075	10	11	33	17	<20	<1
28.07.2025	N008325075	7	9	39	18	<20	<1
29.07.2025	N014225075	8	9	27	16	<20	<1
Limits for Industrial , Residential, Rural and other Areas		80 24 Hrs	80 24 Hrs	100 24 Hrs	60 24 Hrs	400 24 Hrs	5 Annual

Date of Sampling	Report No	Lead (Pb), µg/m^3	Nickel (Ni), ng/m^3	Arsenic (As), ng/m^3	Benzo(a) Pyrene (BaP), ng/m^3	Carbon Monoxide* (CO), mg/m^3	Ozone* (O_3), µg/m^3
11.07.2025	N030625072	0.11	<0.1	<0.5	<0.5	0.23	25
12.07.2025	N004925073	0.15	<0.1	<0.5	<0.5	0.21	21
14.07.2025	N011325073	0.21	<0.1	<0.5	<0.5	0.25	22
15.07.2025	N017025073	0.14	<0.1	<0.5	<0.5	0.29	<20
25.07.2025	N027725074	0.17	<0.1	<0.5	<0.5	0.32	20
26.07.2025	N002625075	0.11	<0.1	<0.5	<0.5	0.22	22
28.07.2025	N008325075	0.19	<0.1	<0.5	<0.5	0.27	23
29.07.2025	N014225075	0.22	<0.1	<0.5	<0.5	0.22	20
Limits for Industrial , Residential, Rural and other Areas		1.0 24 Hrs	20 Annual	6 Annual	1 Annual	4 1 Hr	180 1 Hr

Note : * Parameters monitored for period of 1 hr

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TEST REPORT

Table No. 4

AMBIENT AIR QUALITY

Name of the Client	: M/s. Minerals and Metals
Name of the Project	: Redi Iron Ore Mine
Sample Collected by	: Environmental Laboratory (Unit of Mineral Engineering Services LLP)
Particulars of sample collected	: A4 - Kanyalwadi village
Duration	: 24 Hrs
Issue Date	: 05.08.2025
Reference	*IS 5182 & Lab SOP*

Date of Sampling	Report No	Sulphur Dioxide (SO_2), µg/m^3	Nitrogen Dioxide (NO_2), µg/m^3	PM_{10}, (µg/m^3)	$PM_{2.5}$, (µg/m^3)	Ammonia (NH_3), µg/m^3	Benzene (C_6H_6), µg/m^3
11.07.2025	N030725072	7	10	25	15	<20	<1
12.07.2025	N005025073	6	9	30	16	<20	<1
14.07.2025	N011425073	7	11	33	18	<20	<1
15.07.2025	N017125073	8	9	41	22	<20	<1
25.07.2025	N027825074	5	9	35	16	<20	<1
26.07.2025	N002725075	10	12	38	17	<20	<1
28.07.2025	N008425075	11	12	44	23	<20	<1
29.07.2025	N014325075	9	12	23	18	<20	<1
Limits for Industrial , Residential, Rural and other Areas		80 24 Hrs	80 24 Hrs	100 24 Hrs	60 24 Hrs	400 24 Hrs	5 Annual

Date of Sampling	Report No	Lead (Pb), µg/m^3	Nickel (Ni), ng/m^3	Arsenic (As), ng/m^3	Benzo(a) Pyrene (BaP), ng/m^3	Carbon Monoxide* (CO), mg/m^3	Ozone* (O_3), µg/m^3
11.07.2025	N030725072	0.13	<0.1	<0.5	<0.5	0.31	21
12.07.2025	N005025073	0.14	<0.1	<0.5	<0.5	0.32	25
14.07.2025	N011425073	0.11	<0.1	<0.5	<0.5	0.25	26
15.07.2025	N017125073	0.14	<0.1	<0.5	<0.5	0.29	24
25.07.2025	N027825074	0.11	<0.1	<0.5	<0.5	0.22	28
26.07.2025	N002725075	0.19	<0.1	<0.5	<0.5	0.27	27
28.07.2025	N008425075	0.12	<0.1	<0.5	<0.5	0.22	24
29.07.2025	N014325075	0.14	<0.1	<0.5	<0.5	0.31	26
Limits for Industrial , Residential, Rural and other Areas		1.0 24 Hrs	20 Annual	6 Annual	1 Annual	4 1 Hr	180 1 Hr

Note : * Parameters monitored for period of 1 hr

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TEST REPORT

Table No. 5

AMBIENT AIR QUALITY

Name of the Client	: M/s. Minerals and Metals
Name of the Project	: Redi Iron Ore Mine
Sample Collected by	: Environmental Laboratory (Unit of Mineral Engineering Services LLP)
Particulars of sample collected	: A5 - Shiroda village
Duration	: 24 Hrs
Issue Date	: 05.08.2025
Reference	*IS 5182 & Lab SOP*

Date of Sampling	Report No	Sulphur Dioxide (SO_2), µg/m³	Nitrogen Dioxide (NO_2), µg/m³	PM_{10}, (µg/m³)	$PM_{2.5}$, (µg/m³)	Ammonia (NH_3), µg/m³	Benzene (C_6H_6), µg/m³
11.07.2025	N030525072	6	9	37	18	<20	<1
12.07.2025	N004825073	7	9	30	15	<20	<1
14.07.2025	N011225073	8	11	35	17	<20	<1
15.07.2025	N016925073	6	10	38	19	<20	<1
25.07.2025	N027625074	5	8	27	16	<20	<1
26.07.2025	N002525075	8	9	40	21	<20	<1
28.07.2025	N008225075	9	10	47	22	<20	<1
29.07.2025	N014125075	5	9	39	20	<20	<1
Limits for Industrial , Residential, Rural and other Areas		80 24 Hrs	80 24 Hrs	100 24 Hrs	60 24 Hrs	400 24 Hrs	5 Annual

Date of Sampling	Report No	Lead (Pb), µg/m³	Nickel (Ni), ng/m³	Arsenic (As), ng/m³	Benzo(a) Pyrene (BaP), ng/m³	Carbon Monoxide* (CO), mg/m³	Ozone* (O_3), µg/m³
11.07.2025	N030525072	0.19	<0.1	<0.5	<0.5	0.25	21
12.07.2025	N004825073	0.12	<0.1	<0.5	<0.5	0.31	21
14.07.2025	N011225073	0.14	<0.1	<0.5	<0.5	0.28	24
15.07.2025	N016925073	0.11	<0.1	<0.5	<0.5	0.25	22
25.07.2025	N027625074	0.11	<0.1	<0.5	<0.5	0.22	20
26.07.2025	N002525075	0.13	<0.1	<0.5	<0.5	0.29	25
28.07.2025	N008225075	0.17	<0.1	<0.5	<0.5	0.25	24
29.07.2025	N014125075	0.14	<0.1	<0.5	<0.5	0.29	26
Limits for Industrial , Residential, Rural and other Areas		1.0 24 Hrs	20 Annual	6 Annual	1 Annual	4 1 Hr	180 1 Hr

Note : * Parameters monitored for period of 1 hr

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TEST REPORT

Table No. 6

AMBIENT AIR QUALITY

Name of the Client	: M/s. Minerals and Metals
Name of the Project	: Redi Iron Ore Mine
Sample Collected by	: Environmental Laboratory (Unit of Mineral Engineering Services LLP)
Particulars of sample collected	: A6 - Near NIMCO Gate - Tivrewadi, Redi village
Duration	: 24 Hrs
Issue Date	: 05.08.2025
Reference	*IS 5182 & Lab SOP*

Date of Sampling	Report No	Sulphur Dioxide (SO_2), µg/m^3	Nitrogen Dioxide (NO_2), µg/m^3	PM_{10}, (µg/m^3)	$PM_{2.5}$, (µg/m^3)
11.07.2025	N030825072	6	9	40	22
12.07.2025	N005125073	8	9	43	24
14.07.2025	N011525073	10	11	37	19
15.07.2025	N017225073	9	11	48	26
25.07.2025	N027925074	10	12	28	18
26.07.2025	N002825075	9	12	33	19
28.07.2025	N008525075	5	9	45	24
29.07.2025	N014425075	9	12	35	21
Limits for Industrial , Residential, Rural and other Areas		80 24 Hrs	80 24 Hrs	100 24 Hrs	60 24 Hrs

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TEST REPORT

Table No. 7

AMBIENT AIR QUALITY

Name of the Client	: **M/s. Minerals and Metals**
Name of the Project	: **Redi Iron Ore Mine**
Sample Collected by	: **Environmental Laboratory (Unit of Mineral Engineering Services LLP)**
Particulars of sample collected	: **A7 - Near Primary School - sakalbhatwadi Redi village**
Duration	: **24 Hrs**
Issue Date	: **05.08.2025**
Reference	*IS 5182 & Lab SOP*

Date of Sampling	Report No	Sulphur Dioxide (SO_2), µg/m^3	Nitrogen Dioxide (NO_2), µg/m^3	PM_{10}, (µg/m^3)	$PM_{2.5}$, (µg/m^3)
11.07.2025	N030925072	10	11	48	23
12.07.2025	N005225073	4	9	25	15
14.07.2025	N011625073	10	12	37	17
15.07.2025	N017325073	9	9	30	16
25.07.2025	N028025074	10	13	28	14
26.07.2025	N002925075	8	11	35	24
28.07.2025	N008625075	5	9	39	19
29.07.2025	N014525075	9	11	42	24
Limits for Industrial , Residential, Rural and other Areas		**80 24 Hrs**	**80 24 Hrs**	**100 24 Hrs**	**60 24 Hrs**

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TEST REPORT

Table No. 8

STATISTICAL AIR QUALITY DATA

Name of the Client : M/s. Minerals and Metals

Name of the Project : Redi Iron Ore Mine

Month : July, 2025

	A1 - Core zone Within ML Area				A2 - Redi village (Within 200m from the ML Area)				A3 - Gaontala village			
	SO_2	NO_2	PM_{10}	$PM_{2.5}$	SO_2	NO_2	PM_{10}	$PM_{2.5}$	SO_2	NO_2	PM_{10}	$PM_{2.5}$
Min.	4	9	32	16	5	10	32	17	6	9	27	16
10%	5	9	33	17	5	10	33	17	6	9	28	16
25%	5	9	35	19	6	10	36	19	6	9	32	16
50%	6	10	41	22	8	12	39	21	8	9	38	18
75%	8	10	46	24	8	13	44	23	9	11	39	19
98%	10	12	49	25	9	14	51	27	10	12	50	24
Max.	10	12	49	25	9	14	52	27	10	12	52	25
Avg.	7	10	41	21	7	12	40	21	8	10	37	18
SD	2	1	7	3	2	2	7	3	2	1	8	3
No. of obs	8				8				8			

	A4 - Kanyalwadi village				A5 - Shiroda village			
	SO_2	NO_2	PM_{10}	$PM_{2.5}$	SO_2	NO_2	PM_{10}	$PM_{2.5}$
Min.	5	9	23	15	5	8	27	15
10%	6	9	24	16	5	9	29	16
25%	7	9	29	16	6	9	34	17
50%	8	11	34	18	7	9	38	19
75%	9	12	39	19	8	10	39	20
98%	11	12	44	23	9	11	46	22
Max.	11	12	44	23	9	11	47	22
Avg.	8	11	34	18	7	9	37	19
SD	2	1	7	3	1	1	6	2
No. of obs	8				8			

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TEST REPORT

Table No. 9

NOISE LEVEL DATA

Report No ; ELMES0512507

Name of the Client	: M/s. Minerals and Metals
Name of the Project	: Redi Iron Ore Mine
Particulars of sample collected	: Sound Levels
Sample Collected by	: Environmental Laboratory (Unit of Mineral Engineering Services LLP)
Date of sample collection	: 11.07.2025
Issue Date	: 05.08.2025
Sampling & Test Method	: IS:9989

Code No.	Monitoring stations	Day L_{eq}	Night L_{eq}
	Bufferzone		
N1	Redi village	46.9	39.1
N2	Bombdojiwajici wadi	44.2	37.0
N3	Gaontala village	46.1	36.4
N4	Kanyalwdi village	45.3	36.9
N5	Shiroda village	46.1	37.6
N6	Tiroda village	43.6	35.8

Permissible Limits of Ambient Noise Levels as per CPCB Guidelines

	Leq. Limit dB(A) Day	Night
Residential area	55	45

Code No.	Monitoring stations	Day L_{eq}	Night L_{eq}
	Bufferzone		
N7	Near NMCO Gate - Tivrewadi, Redi village	48.0	38.2
N8	Near Primary School - sakalbhatwadi, Redi village	50.4	37.9

Permissible Limits of Ambient Noise Levels as per CPCB Guidelines

	Leq. Limit dB(A) Day	Night
Commerecial area	65	55

Code No.	Monitoring stations	Day L_{eq}	Night L_{eq}
	Corezone		
N9	Near Mine office	50.0	43.8

Permissible Limits of Ambient Noise Levels as per CPCB Guidelines

	Leq. Limit dB(A) Day	Night
Industrial areas	75	70

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TEST REPORT

Table No. 10

Name of the Client	: M/s. Minerals and Metals
Name of the Project	: Redi Iron Ore Mine
Location	: Redi village , Vengurla taluka, Sindhudurg dist,Maharashtra
Particulars of sample collected	: W1 - Pit water
Sample Collected by	: Environmental Laboratory (Unit of Mineral Engineering Services LLP)
Date of sample collection	: 12.07.2025
Date of sample receipt	: 14.07.2025
Report No	: M011725072
Issue Date	: 05.08.2025
Ref	*: Environmental (P) Rules, 1986 SCHEDULE VI*

Sl. No.	Parameters	Sample Code: W1 Results	General Standards For Effluent Discharge of Environmental Pollutants	Method of Testing
1	Colour (Hazen Units), & Odour	<1	--	IS:3025 (part-4)
2	Suspended Solids (mg/l), Max	8	100	IS 3025 (P-17) 2022
3	Particle size of suspended solids	Pass through 850 micron	Shall Pass through 850 micron	APHA 23rd edition
4	pH	6.10	5.5 to 9.0	IS 3025 (P-11) 2022
5	Temperature ^{0} C	25	Shall not exceed 5^{0}C above the receiving water temp	IS 3025 (Part 9) 2023
6	Oil & Grrase (mg/l), Max	<4.0	10	IS 3025 (P-39) 2021
7	Total Residual Chlorine (mg/l), Max	<0.1	1.0	IS 3025 (P-26) 2021
8	Ammonical Nitrogen (mg/l), Max	<0.1	50	IS 3025 (P-34 Sec 1) 2023
9	Total Kjeldahl Nitrogen (mg/l), Max	<0.1	100	IS 3025 (P-34 Sec 1) 2023
10	Free Ammonia as NH_3 (mg/l), Max	<0.01	5.0	IS 3025 (P-34 Sec 1) 2023
11	BOD [3 days at 27^{0}C] (mg/l), Max	<3.0	30	IS 3025 (Part 44) 2023
12	COD (mg/l), Max	18	250	IS 3025 (Part 58) 2023
13	Arsenic as As (mg/l), Max	<0.05	0.2	APHA 24th Ed.Method No.3030K
14	Mercury as Hg (mg/l), Max	<0.001	0.01	APHA 24th Ed.Method No.3030K
15	Lead as Pb (mg/l), Max	<0.05	0.1	APHA 24th Ed.Method No.3030K
16	Cadmium as Cd (mg/l), Max	<0.01	2.0	APHA 24th Ed.Method No.3030K
17	Hexavalent Chromium as Cr^{+6} (mg/l), Max	<0.03	0.1	IS 3025 (P-52) 2014
18	Total Chromium as Cr(mg/l), Max	<0.01	2.0	APHA 24th Ed.Method No.3030K
19	Copper as Cu (mg/l), Max	<0.05	3.0	APHA 24th Ed.Method No.3030K
20	Zinc as Zn (mg/l), Max	<0.05	5.0	APHA 24th Ed.Method No.3030K
21	Selenium as Se (mg/l), Max	<0.05	0.05	APHA 24th Ed.Method No.3030K
22	Nickel as Ni (mg/l), Max	<0.05	3.0	APHA 24th Ed.Method No.3030K
23	Cyanide as CN (mg/l), Max	<0.01	0.2	IS 3025 (P-27) Sec 1 2021
24	Fluoride as F (mg/l), Max	0.1	2.0	APHA 24th Edition 4500F
25	Dissolved Phosphates as PO_4 (mg/l), Max	<0.1	5.0	IS 3025 (P-31) Sec 1 2022
26	Sulphide as S (mg/l), Max	<0.01	2.0	IS 3025 (P-29) 2022
27	Phenolic Compounds as C_6H_5OH (mg/l), Max	<0.001	1.0	IS 3025 (P-43) Sec 1 2022
28	Manganese as Mn (mg/l), Max	<0.01	2	APHA 24th Ed.Method No.3030K
29	Iron as Fe (mg/l), Max	<0.05	3	APHA 24th Ed.Method No.3030K
30	Vanadium as V (mg/l), Max	<0.01	0.2	APHA 24th Ed.Method No.3030K
31	Nitrate Nitrogen (mg/l), Max	<0.1	10	IS 3025 (P-34) 1988 RA 2019

""END OF REPORT""

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TEST REPORT

Table No. 11

Name of the Client	: M/s. Minerals and Metals
Name of the Project	: Redi Iron Ore Mine
Location	: Redi village, Vengurla taluka, Sindhudurg dist, Maharashtra
Particulars of sample collected	: W2 - Pit Discharge Water, W3 - Runoff water from dump
Sample Collected by	: Environmental Laboratory (Unit of Mineral Engineering Services LLP)
Date of sample collection	: 12.07.2025
Date of sample receipt	: 14.07.2025
Issue Date	: 05.08.2025
Ref	*: Environmental (P) Rules, 1986 SCHEDULE VI*

Sl. No.	Parameters	Report No - M011825072		General Standards For Effluent Discharge of Environmental Pollutants	Method of Testing
		Sample code W2	W3		
		Results			
1	Colour (Hazen Units), & Odour	No Discharge	20	--	IS:3025 (part-4)
2	Suspended Solids (mg/l), Max		80	100	IS 3025 (P-17) 2022
3	Particle size of suspended solids		Pass through 850 micron	Shall Pass through 850 micron	APHA 23rd edition
4	pH		6.28	5.5 to 9.0	IS 3025 (P-11) 2022
5	Temperature ° C		25	Shall not exceed 5° C above the receiving water temp	IS 3025 (Part 9) 2023
6	Oil & Grrase (mg/l), Max		<4.0	10	IS 3025 (P-39) 2021
7	Total Residual Chlorine (mg/l), Max		<0.1	1.0	IS 3025 (P-26) 2021
8	Ammonical Nitrogen (mg/l), Max		<0.1	50	IS 3025 (P-34 Sec 1) 2023
9	Total Kjeldahl Nitrogen (mg/l), Max		<0.1	100	IS 3025 (P-34 Sec 1) 2023
10	Free Ammonia as NH_3 (mg/l), Max		<0.01	5.0	IS 3025 (P-34 Sec 1) 2023
11	BOD [3 days at 27°C] (mg/l), Max		<3.0	30	IS 3025 (Part 44) 2023
12	COD (mg/l), Max		60	250	IS 3025 (Part 58) 2023
13	Arsenic as As (mg/l), Max		<0.05	0.2	APHA 24th Ed.Method No.3030K
14	Mercury as Hg (mg/l), Max		<0.001	0.01	APHA 24th Ed.Method No.3030K
15	Lead as Pb (mg/l), Max		<0.05	0.1	APHA 24th Ed.Method No.3030K
16	Cadmium as Cd (mg/l), Max		<0.01	2.0	APHA 24th Ed.Method No.3030K
17	Hexavalent Chromium as Cr^{+6} (mg/l), Max		<0.03	0.1	IS 3025 (P-52) 2014
18	Total Chromium as Cr(mg/l), Max		<0.01	2.0	APHA 24th Ed.Method No.3030K
19	Copper as Cu (mg/l), Max		<0.05	3.0	APHA 24th Ed.Method No.3030K
20	Zinc as Zn (mg/l), Max		<0.05	5.0	APHA 24th Ed.Method No.3030K
21	Selenium as Se (mg/l), Max		<0.05	0.05	APHA 24th Ed.Method No.3030K
22	Nickel as Ni (mg/l), Max		<0.05	3.0	APHA 24th Ed.Method No.3030K
23	Cyanide as CN (mg/l), Max		<0.01	0.2	IS 3025 (P-27) Sec 1 2021
24	Fluoride as F (mg/l), Max		<0.1	2.0	APHA 24th Edition 4500F
25	Dissolved Phosphates as PO_4 (mg/l), Max		<0.1	5.0	IS 3025 (P-31) Sec 1 2022
26	Sulphide as S (mg/l), Max		<0.01	2.0	IS 3025 (P-29) 2022
27	Phenolic Compounds as C_6H_5OH (mg/l), Max		<0.001	1.0	IS 3025 (P-43) Sec 1 2022
28	Manganese as Mn (mg/l), Max		<0.01	2	APHA 24th Ed.Method No.3030K
29	Iron as Fe (mg/l), Max		<0.05	3	APHA 24th Ed.Method No.3030K
30	Vanadium as V (mg/l), Max		<0.01	0.2	APHA 24th Ed.Method No.3030K
31	Nitrate Nitrogen (mg/l), Max		<0.1	10	IS 3025 (P-34) 1988 RA 2018

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TEST REPORT

Table No. 12

Name of the Client	: M/s. Minerals and Metals
Name of the Project	: Redi Iron Ore Mine
Location	Redi village, Vengurla taluka,Sindhudurg dist,Maharashtra State.
Particulars of sample collected	: SW1 - Kanyal tank water, SW2 - Nallah water Near Kanyalwadi
	SW3- Near Hanuman temple Kanyalwadi village
Sample Collected by	: Environmental Laboratory (Unit of Mineral Engineering Services LLP)
Date of sample collection	: 12.07.2025
Date of sample receipt	: 14.07.2025
Issue Date	: 05.08.2025
Ref : IS : 2296 Water Quality Standards	

Sl. No.	Report No	M012125072	M012225072	M012325072	Limits	Method of Testing
	Sample Code	SW1	SW2	SW3		
	Parameters	Results				
1	Colour (Hazen Units)	1	1	<1	300	IS 3025 (Part 4) 2021
2	pH	6.55	6.54	6.80	6.5 to 8.5	IS 3025 (Part 11) 2022
3	Dissolved Oxygen (as O_2), mg/l	5.70	5.60	5.80	Min 4	IS 3025 (Part 38):1989 RA 201
4	Biochemical Oxygen Demand (as O_2), mg/l	<3	<3	<3	Max 3	IS 3025 (Part 44) 2023
5	Total Coliform (MPN/100ml)	76	63	94	5000	IS 15185 2016 RA 2021
6	Total Dissolved Solids, (mg/l)	162	216	114	1500	IS 3025 (Part 16) 2023
7	Chloride (as Cl),mg/l	80.0	90.0	35.0	600	IS 3025 (Part 32) :1988 RA 201
8	Sulphates as SO_4 (mg/l)	16.0	20.0	14.0	400	APHA (24th Edition):4110B
9	Nitrates (as NO_3),mg/l	1.60	3.60	1.20	50	IS 3025 (Part 34-Sec1) 2023
10	Fluoride (as F),mg/l	0.14	0.16	0.12	1.5	IS 3025 (Part 60-Sec1) 2023
11	Copper (as Cu),mg/l	<0.0005	<0.0005	<0.0005	1.5	IS 3025 (Part 65) 2022
12	Iron (as Fe),mg/l	<0.005	<0.005	<0.005	50	IS 3025 (Part 65) 2022
13	Zinc (as Zn),mg/l	<0.005	<0.005	<0.005	15	IS 3025 (Part 65) 2022
14	Total Arsenic (as As), (mg/l)	<0.0005	<0.0005	<0.0005	0.2	IS 3025 (Part 65) 2022
15	Lead (as Pb), mg/l	<0.0005	<0.0005	<0.0005	0.1	IS 3025 (Part 65) 2022
16	Cadmium (as Cd), mg/l,	<0.0005	<0.0005	<0.0005	0.01	IS 3025 (Part 65) 2022
17	Hexavalent Chromium (as Cr^{+6}), mg/l	<0.03	<0.03	<0.03	0.05	IS 3025 (Part 52):2019 RA 202
18	Selenium (as Se), mg/l	<0.0005	<0.0005	<0.0005	0.05	IS 3025 (Part 65) 2022
19	Cyanide (as CN), mg/l,	<0.01	<0.01	<0.01	0.05	IS 3025 (Part 27/Sec1) 2021
20	Phenolic compounds (as C_6H_5OH),mg/l	<0.001	<0.001	<0.001	0.005	IS 3025 (Part 43/Sec1) 2022
21	Anionic detergents (as MBAS),mg/l	<0.1	<0.1	<0.1	1.0	IS 3025 (Part 68) 2023

Note : Class-C: Drinking water with conventional treatment followed by disinfection.

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TEST REPORT

Table No. 13

Name of the Client	:	M/s. Minerals and Metals
Name of the Project	:	Redi Iron Ore Mine
Location	:	Redi village , Vengurla taluka, Sindhudurg dist, MH
Particulars of sample collected	:	GW1 - Tiroda village open well, GW2 - Redi village open well
Sample Collected by	:	Environmental Laboratory (Unit of Mineral Engineering Services LLP)
Date of sample collection	:	12.07.2025
Date of sample receipt	:	14.07.2025
Issue Date	:	05.08.2025

Ref : IS:10500-2012 Norms Amendment - 4 (Drinking Water Standards)

Sl. No.	Report No / Parameters	M012425072 (GW1)	M012525072 (GW2)	Desirable Limts	Permissible Limts	Method of Testing
		Results				
1	Colour (Hazen Units)	1	<1	5	15	IS 3025 (Part 4) 2021
2	Odour	Agreeable	Agreeable	Agreeable	Agreeable	IS 3025 (Part 5) 2018
3	pH Value	6.58	6.85	6.5 to 8.5	6.5 - 8.5	IS 3025 (Part 11) 2022
4	Taste	Agreeable	Agreeable	Agreeable	Agreeable	IS 3025 (Part 8) 2023
5	Turbidity,NTU	0.8	0.5	1	5	IS 3025 (Part 10) 2023
6	Total Dissolved Solids,mg/l	28.0	286.0	500	2000	IS 3025 (Part 16) 2023
7	Aluminium (as Al)	<0.005	<0.005	0.03	0.2	IS 3025 (Part 65) 2022
8	Ammonia (as total Ammonia -N),mg/l	<0.1	<0.1	0.5	0.5	IS 3025 (Part 34) Sec 1 2023
9	Anionic Detergents (as MBAS),mg/l	<0.1	<0.1	0.2	1.0	IS 3025 (Part 68) 2023
10	Barium (as Ba), mg/l	<0.005	<0.005	0.7	0.7	IS 3025 (Part 65) 2022
11	Boron (as B), mg/l	<0.1	<0.1	0.5	2.4	IS 3025 (Part 57) 2021
12	Calcium (as Ca),mg/l	2.40	20.00	75	200	IS 3025 (Part 40) 2021
13	Chloramines as C12	<0.1	<0.1	4	4	Clause 6.1 of IS 3025 (Part 26) 2021
14	Chloride as Cl (mg/l)	12.00	100.00	250	1000	IS 3025 (Part32):1988 RA 2019
16	Copper (as Cu),mg/l	<0.0005	<0.0005	0.05	1.5	IS 3025 (Part 65) 2022
17	Fluoride (as F),mg/l	<0.1	<0.1	1	1.5	IS 3025 (Part 60) Sec1 2022
19	Residual, Free Chlorine,mg/l	<0.1	<0.1	0.2	1	IS 3025 (Part 26) 2021
20	Iron (as Fe),mg/l	<0.005	<0.005	1.0	1.0	IS 3025 (Part 65) 2022
21	Magnesium (as Mg)mg/l	1.94	13.30	30	100	IS 3025 (Part 46) 2023
22	Manganese (as Mn),mg/l	<0.001	<0.001	0.1	0.3	IS 3025 (Part 65) 2022
23	Mineral Oil,mg/l	<0.5	<0.5	1.0	1.0	IS 3025 (Part 39) 2021
24	Nitrates (as NO_3),mg/l	<0.1	6.00	45	45	IS 3025 (Part 34) Sec 1 2023
25	Phenolics (as C_6H_5OH),mg/l	<0.001	<0.001	0.001	0.002	IS 3025 (Part 43/Sec1) 2022
26	Selenium (as Se),mg/l	<0.0005	<0.0005	0.01	0.01	IS 3025 (Part 65) 2022
27	Silver (as Ag), mg/l	<0.005	<0.005	0.1	0.1	IS 3025 (Part 65) 2022
28	Sulphate (as SO_4),mg/l	1.50	35.00	200	400	IS 3025 (Part 24/Sec1) 2022
29	Sulphide (as H_2S) , mg/l	<0.01	<0.01	0.05	0.05	IS 3025 (Part 29) 2022
30	Total Alkalinity (as $CaCO_3$) mg/l	6.0	75.0	200	600	IS 3025 Part(23) 2023
31	Total Hardness (as $CaCO_3$),mg/l	14.0	105.0	200	600	IS 3025 (Part 21) :2009 RA 2023
32	Zinc (as Zn),mg/l	<0.005	<0.005	5	15	IS 3025 (Part 65) 2022
33	Cadmium (as Cd),mg/l	<0.0005	<0.0005	0.003	0.003	IS 3025 (Part 65) 2022
34	Cyanide (as CN),mg/l	<0.01	<0.01	0.05	0.05	IS 3025 (Part 27/Sec1) 2021
35	Lead (as Pb),mg/l	<0.0005	<0.0005	0.01	0.01	IS 3025 (Part 65) 2022
36	Mercury (as Hg),mg/l	<0.0005	<0.0005	0.001	0.001	IS 3025 (Part 65) 2022
37	Molybdenum (as Mo), mg/l	<0.0005	<0.0005	0.07	0.07	IS 3025 (Part 65) 2022
38	Nickel (as Ni),mg/l	<0.01	<0.01	0.02	0.02	IS 3025 (Part 65) 2022
39	Arsenic (as As),mg/l	<0.0005	<0.0005	0.01	0.01	IS 3025 (Part 65) 2022
40	Total Chromium (as Cr),mg/l	<0.001	<0.001	0.05	0.05	IS 3025 (Part 65) 2022
41	Escherichia coli/100ml	Not Detected	Not Detected	Shall not be detectable in any 100ml Sample		IS 15185 2016 RA 2021
42	Total Coliform /100ml)	Not Detected	Not Detected			IS 15185 2016 RA 2021
43	Electrical Conductvity (µmhos/cm)	50.0	520.0	--	--	IS 3025 (Part 14) : 2013 RA 2023
42	Water levels in well from surface (m)	4.75	2.79	--	--	--

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TEST REPORT

Table No. 14

Name of the Client	:	M/s. Minerals and Metals
Name of the Project	:	Redi Iron Ore Mine
Location	:	Redi village , Vengurla taluka, Sindhudurg dist, MH
Particulars of sample collected	:	GW3 -Shiroda village open well, GW4 - Kanyalwadi village open well,
Sample Collected by	:	Environmental Laboratory (Unit of Mineral Engineering Services LLP)
Date of sample collection	:	12.07.2025
Date of sample receipt	:	14.07.2025
Issue Date	:	05.08.2025

Ref : IS:10500-2012 Norms Amendment - 4 (Drinking Water Standards)

Report No		M012625072	M012725072	Desirable Limts	Permissible Limts	Method of Testing
Sl. No.	Parameters	Results				
		GW3	GW4			
1	Colour (Hazen Units)	<1	<1	5	15	IS 3025 (Part 4) 2021
2	Odour	Agreeable	Agreeable	Agreeable	Agreeable	IS 3025 (Part 5) 2018
3	pH Value	6.70	6.59	6.5 to 8.5	6.5 - 8.5	IS 3025 (Part 11) 2022
4	Taste	Agreeable	Agreeable	Agreeable	Agreeable	IS 3025 (Part 8) 2023
5	Turbidity,NTU	0.5	<0.1	1	5	IS 3025 (Part 10) 2023
6	Total Dissolved Solids,mg/l	162.0	54.0	500	2000	IS 3025 (Part 16) 2023
7	Aluminium (as Al)	<0.005	<0.005	0.03	0.2	IS 3025 (Part 65) 2022
8	Ammonia (as total Ammonia -N),mg/l	<0.1	<0.1	0.5	0.5	IS 3025 (Part 34) Sec 1 2023
9	Anionic Detergents (as MBAS),mg/l	<0.1	<0.1	0.2	1.0	IS 3025 (Part 68) 2023
10	Barium (as Ba), mg/l	<0.005	<0.005	0.7	0.7	IS 3025 (Part 65) 2022
11	Boron (as B), mg/l	<0.1	<0.1	0.5	2.4	IS 3025 (Part 57) 2021
12	Calcium (as Ca),mg/l	12.80	4.00	75	200	IS 3025 (Part 40) 2021
13	Chloramines as C12	<0.1	<0.1	4	4	Clause 6.1 of IS 3025 (Part 26) 202
14	Chloride as Cl (mg/l)	34.00	24.00	250	1000	IS 3025 (Part32):1988 RA 2019
16	Copper (as Cu),mg/l	<0.0005	<0.0005	0.05	1.5	IS 3025 (Part 65) 2022
17	Fluoride (as F),mg/l	<0.1	<0.1	1	1.5	IS 3025 (Part 60) Sec1 2022
19	Residual, Free Chlorine,mg/l	<0.1	<0.1	0.2	1	IS 3025 (Part 26) 2021
20	Iron (as Fe),mg/l	<0.005	<0.005	1.0	1.0	IS 3025 (Part 65) 2022
21	Magnesium (as Mg)mg/l	9.23	2.91	30	100	IS 3025 (Part 46) 2023
22	Manganese (as Mn),mg/l	<0.001	<0.001	0.1	0.3	IS 3025 (Part 65) 2022
23	Mineral Oil,mg/l	<0.5	<0.5	1.0	1.0	IS 3025 (Part 39) 2021
24	Nitrates (as NO_3),mg/l	2.80	1.70	45	45	IS 3025 (Part 34) Sec 1 2023
25	Phenolics (as C_6H_5OH),mg/l	<0.001	<0.001	0.001	0.002	IS 3025 (Part 43/Sec1) 2022
26	Selenium (as Se),mg/l	<0.0005	<0.0005	0.01	0.01	IS 3025 (Part 65) 2022
27	Silver (as Ag), mg/l	<0.005	<0.005	0.1	0.1	IS 3025 (Part 65) 2022
28	Sulphate (as SO_4),mg/l	2.00	5.60	200	400	IS 3025 (Part 24/Sec1) 2022
29	Sulphide (as H_2S) , mg/l	<0.01	<0.01	0.05	0.05	IS 3025 (Part 29) 2022
30	Total Alkalinity (as $CaCO_3$) mg/l	74.0	10.0	200	600	IS 3025 Part(23) 2023
31	Total Hardness (as $CaCO_3$),mg/l	70.0	22.0	200	600	IS 3025 (Part 21) :2009 RA 2023
32	Zinc (as Zn),mg/l	<0.005	<0.005	5	15	IS 3025 (Part 65) 2022
33	Cadmium (as Cd),mg/l	<0.0005	<0.0005	0.003	0.003	IS 3025 (Part 65) 2022
34	Cyanide (as CN),mg/l	<0.01	<0.01	0.05	0.05	IS 3025 (Part 27/Sec1) 2021
35	Lead (as Pb),mg/l	<0.0005	<0.0005	0.01	0.01	IS 3025 (Part 65) 2022
36	Mercury (as Hg),mg/l	<0.0005	<0.0005	0.001	0.001	IS 3025 (Part 65) 2022
37	Molybdenum (as Mo), mg/l	<0.0005	<0.0005	0.07	0.07	IS 3025 (Part 65) 2022
38	Nickel (as Ni),mg/l	<0.01	<0.01	0.02	0.02	IS 3025 (Part 65) 2022
39	Arsenic (as As),mg/l	<0.0005	<0.0005	0.01	0.01	IS 3025 (Part 65) 2022
40	Total Chromium (as Cr),mg/l	<0.001	<0.001	0.05	0.05	IS 3025 (Part 65) 2022
41	Escherichia coli/100ml	Not Detected	Not Detected	Shall not be detectable in any 100ml Sample		IS 15185 2016 RA 2021
42	Total Coliform /100ml)	Not Detected	Not Detected			IS 15185 2016 RA 2021
43	Electrical Conductvity (µmhos/cm)	300.0	100.0	--	--	IS 3025 (Part 14) : 2013 RA 2023
42	Water levels in well from surface (m)	0.30	0.20	--	--	--

"END OF REPORT"

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ENVIRONMENTAL LABORATORY

(UNIT OF MINERAL ENGINEERING SERVICES LLP)

Recognised by BIS, FSSAI, ISO:45001:2018 Certified Laboratory
Recognised by MoEFCC(CPCB) under E(P) Act 1986 Recognition valid upto 23.05.2028

TEST REPORT

Table No. 15

Name of the Client	: M/s. Minerals and Metals
Name of the Project	: Redi Iron Ore Mine
Location	: Redi village , Vengurla taluka, Sindhudurg dist, MH
Particulars of sample collected	: GW5 - Gaontala village open well, GW6 -Tap water (near mines office)
Sample Collected by	: Environmental Laboratory (Unit of Mineral Engineering Services LLP)
Date of sample collection	: 12.07.2025
Date of sample receipt	: 14.07.2025
Issue Date	: 05.08.2025

Ref : IS:10500-2012 Norms Amendment - 4 (Drinking Water Standards)

Sl. No.	Parameters	Report No	M012825072	M012925072	Desirable Limts	Permissible Limts	Method of Testing
			Results				
			GW5	GW6			
1	Colour (Hazen Units)		<1	<1	5	15	IS 3025 (Part 4) 2021
2	Odour		Agreeable	Agreeable	Agreeable	Agreeable	IS 3025 (Part 5) 2018
3	pH Value		6.55	7.17	6.5 to 8.5	6.5 - 8.5	IS 3025 (Part 11) 2022
4	Taste		Agreeable	Agreeable	Agreeable	Agreeable	IS 3025 (Part 8) 2023
5	Turbidity,NTU		<0.1	0.8	1	5	IS 3025 (Part 10) 2023
6	Total Dissolved Solids,mg/l		60.0	146.0	500	2000	IS 3025 (Part 16) 2023
7	Aluminium (as Al)		<0.005	<0.005	0.03	0.2	IS 3025 (Part 65) 2022
8	Ammonia (as total Ammonia -N),mg/l		<0.1	<0.1	0.5	0.5	IS 3025 (Part 34) Sec 1 2023
9	Anionic Detergents (as MBAS),mg/l		<0.1	<0.1	0.2	1.0	IS 3025 (Part 68) 2023
10	Barium (as Ba), mg/l		<0.005	<0.005	0.7	0.7	IS 3025 (Part 65) 2022
11	Boron (as B), mg/l		<0.1	<0.1	0.5	2.4	IS 3025 (Part 57) 2021
12	Calcium (as Ca),mg/l		3.20	9.60	75	200	IS 3025 (Part 40) 2021
13	Chloramines as C12		<0.1	<0.1	4	4	Clause 6.1 of IS 3025 (Part 26) 2021
14	Chloride as Cl (mg/l)		22.00	68.00	250	1000	IS 3025 (Part32):1988 RA 2019
16	Copper (as Cu),mg/l		<0.0005	<0.0005	0.05	1.5	IS 3025 (Part 65) 2022
17	Fluoride (as F),mg/l		<0.1	<0.1	1	1.5	IS 3025 (Part 60) Sec1 2022
19	Residual, Free Chlorine,mg/l		<0.1	<0.1	0.2	1	IS 3025 (Part 26) 2021
20	Iron (as Fe),mg/l		<0.005	<0.005	1.0	1.0	IS 3025 (Part 65) 2022
21	Magnesium (as Mg)mg/l		2.91	6.32	30	100	IS 3025 (Part 48) 2023
22	Manganese (as Mn),mg/l		<0.001	<0.001	0.1	0.3	IS 3025 (Part 65) 2022
23	Mineral Oil,mg/l		<0.5	<0.5	1.0	1.0	IS 3025 (Part 39) 2021
24	Nitrates (as NO_3),mg/l		2.50	4.60	45	45	IS 3025 (Part 34) Sec 1 2023
25	Phenolics (as C_6H_5OH),mg/l		<0.001	<0.001	0.001	0.002	IS 3025 (Part 43/Sec1) 2022
26	Selenium (as Se),mg/l		<0.0005	<0.0005	0.01	0.01	IS 3025 (Part 65) 2022
27	Silver (as Ag), mg/l		<0.005	<0.005	0.1	0.1	IS 3025 (Part 65) 2022
28	Sulphate (as SO_4),mg/l		10.00	14.00	200	400	IS 3025 (Part 24/Sec1) 2022
29	Sulphide (as H_2S) , mg/l		<0.01	<0.01	0.05	0.05	IS 3025 (Part 29) 2022
30	Total Alkalinity (as $CaCO_3$) mg/l		4.0	20.0	200	600	IS 3025 Part(23) 2023
31	Total Hardness (as $CaCO_3$),mg/l		20.0	50.0	200	600	IS 3025 (Part 21) :2009 RA 2023
32	Zinc (as Zn),mg/l		<0.005	<0.005	5	15	IS 3025 (Part 65) 2022
33	Cadmium (as Cd),mg/l		<0.0005	<0.0005	0.003	0.003	IS 3025 (Part 65) 2022
34	Cyanide (as CN),mg/l		<0.01	<0.01	0.05	0.05	IS 3025 (Part 27/Sec1) 2021
35	Lead (as Pb),mg/l		<0.0005	<0.0005	0.01	0.01	IS 3025 (Part 65) 2022
36	Mercury (as Hg),mg/l		<0.0005	<0.0005	0.001	0.001	IS 3025 (Part 65) 2022
37	Molybdenum (as Mo), mg/l		<0.0005	<0.0005	0.07	0.07	IS 3025 (Part 65) 2022
38	Nickel (as Ni),mg/l		<0.01	<0.01	0.02	0.02	IS 3025 (Part 65) 2022
39	Arsenic (as As),mg/l		<0.0005	<0.0005	0.01	0.01	IS 3025 (Part 65) 2022
40	Total Chromium (as Cr),mg/l		<0.001	<0.001	0.05	0.05	IS 3025 (Part 65) 2022
41	Escherichia coli/100ml		Not Detected	Not Detected	Shall not be detectable in any 100ml Sample		IS 15185 2016 RA 2021
42	Total Coliform /100ml)		Not Detected	Not Detected			IS 15185 2016 RA 2021
43	Electrical Conductvity (µmhos/cm)		110.0	50.0	--	--	IS 3025 (Part 14) : 2013 RA 2023
42	Water levels in well from surface (m)		11.10	--	--	--	--

"END OF REPORT"

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TEST REPORT

Name of the Client	: M/s. Minerals and Metals
Name of the Project	: Redi Iron Ore Mine
Particulars of sample collected	: STP1 - Sewage Treatment Plant
Date of sample collection	: 12.07.2025
Date of sample receipt	: 14.07.2025
Report no	: M013025072
Issue Date	: 05.08.2025

Sample code		STP1		
Sl. No.	Parameters	Results	Standards	Method of Testing
1	pH	6.77	-	IS 3025 (P-11) 2022
2	Biochemical Oxygen Demand BOD_3 27^0 C, mg/l	25	<30	IS 3025 (Part 44) 2023
3	Total Suspended Solids, at 105^0C, mg/l	30	<50	IS 3025 (P-17) 2022
4	Chemical Oxygen Demand (COD) (mg/l)	52	<100	IS 3025 (Part 58) 2023

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